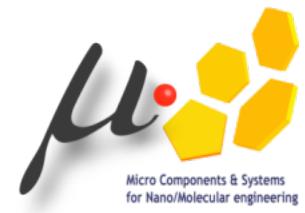


# NEMS and Nano fabrication for bio-applications

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Beomjoon KIM, Associate Professor

Center for International Research on Micro Mechatronics (CIRMM)  
Institute of Industrial Science  
The University of Tokyo

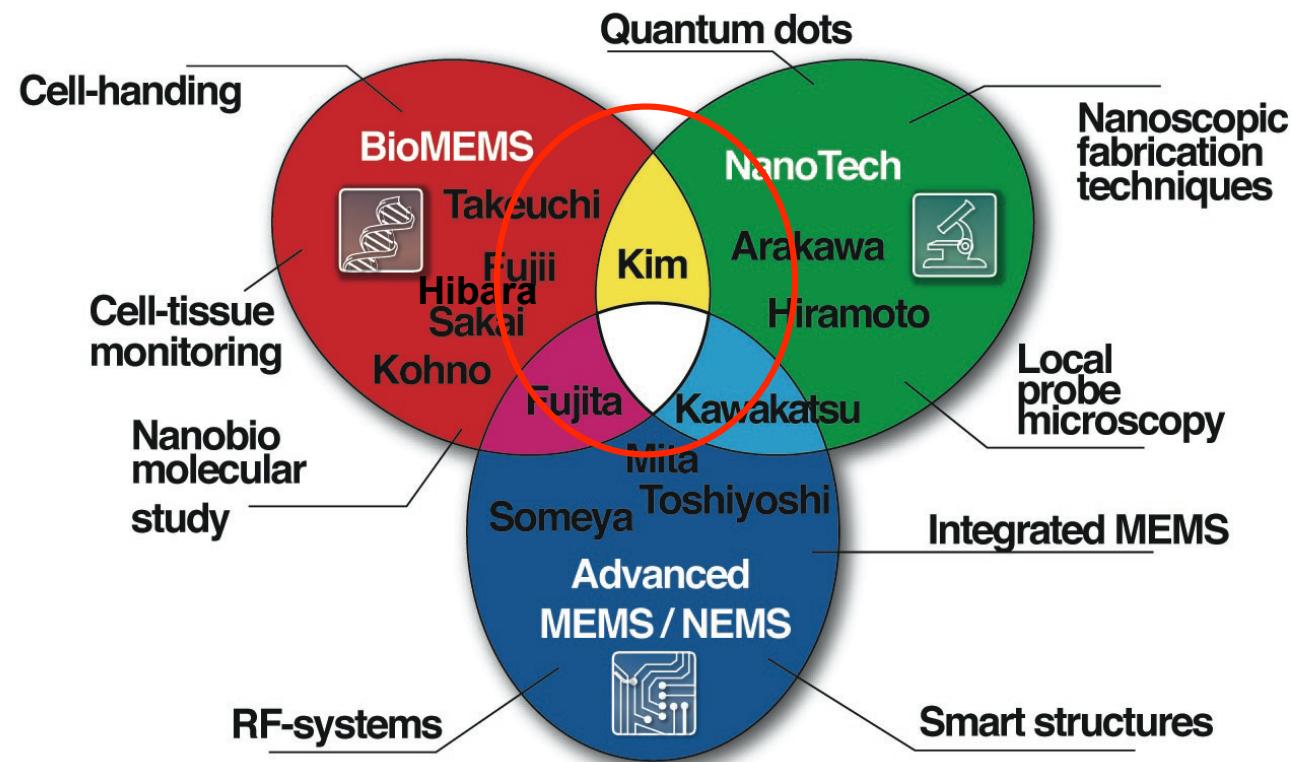


# LIMMS Research Coverage

Since its creation (1995) :  
MICRO & NANOTECHNOLOGY



NOWADAYS : 3 research axes

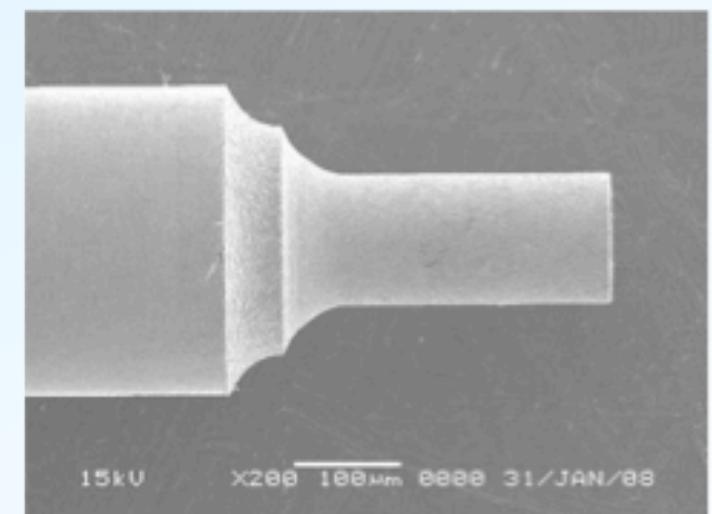
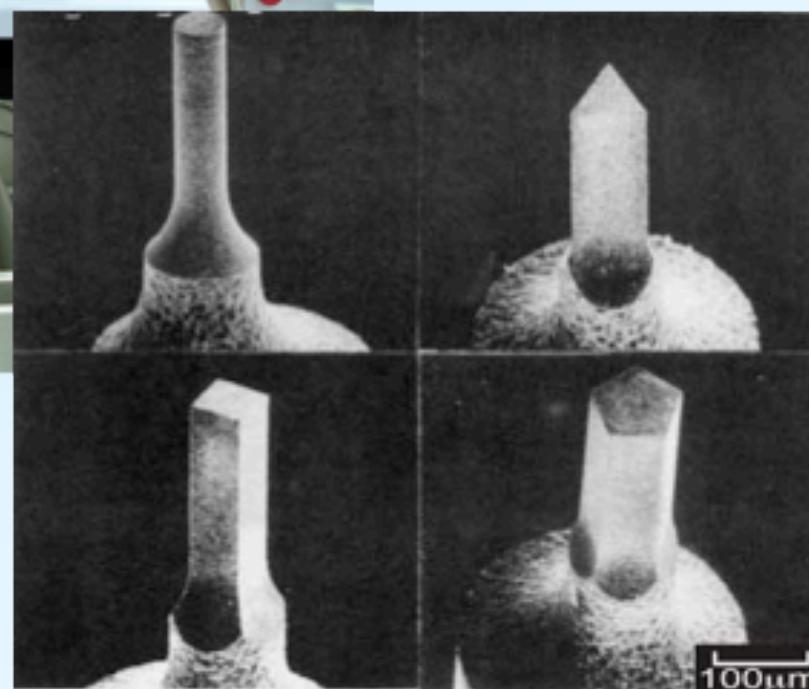
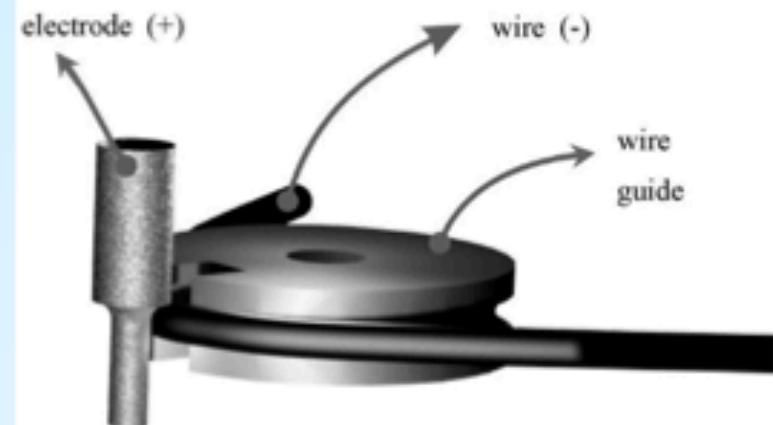


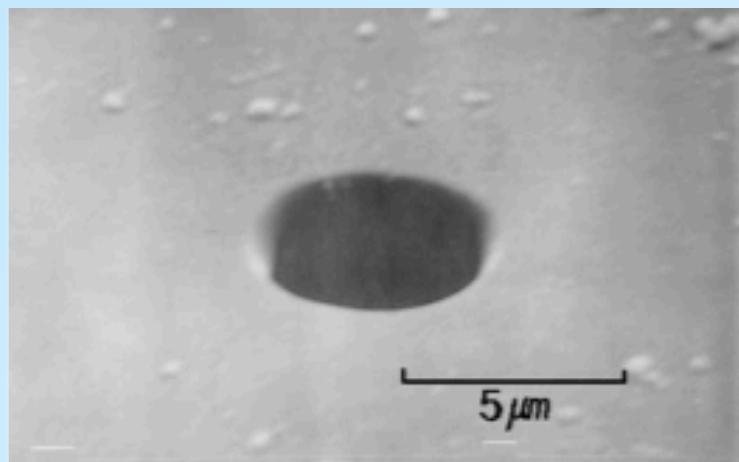
- New NANOTECHNOLOGIES (process and characterization)
- ADVANCED INTEGRATION of MEMS & NEMS functions
- Micro and nanotech applied to the BIOLOGY

1993-1998 東京大学精密機械工学専攻、生産技術研究所 増沢研 修士/博士

## マイクロ放電加工

## WEDG: Wire Electro Discharge Grinding

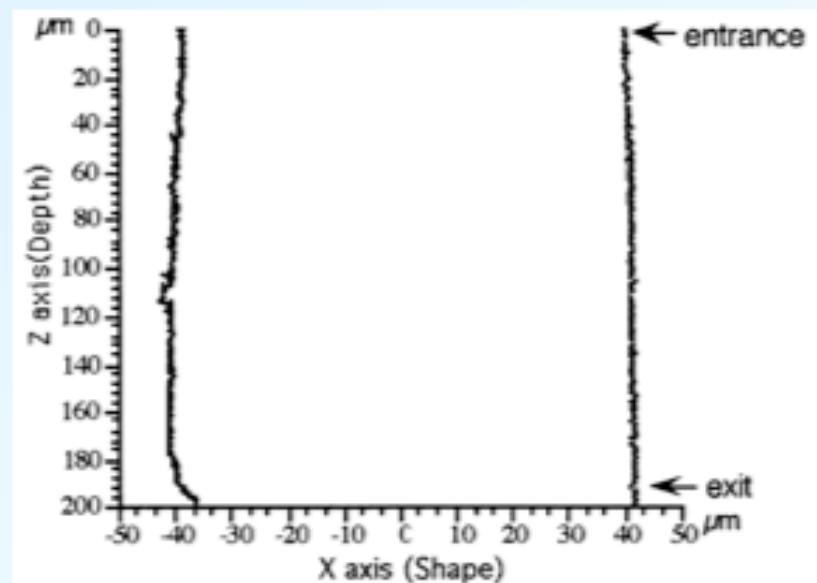
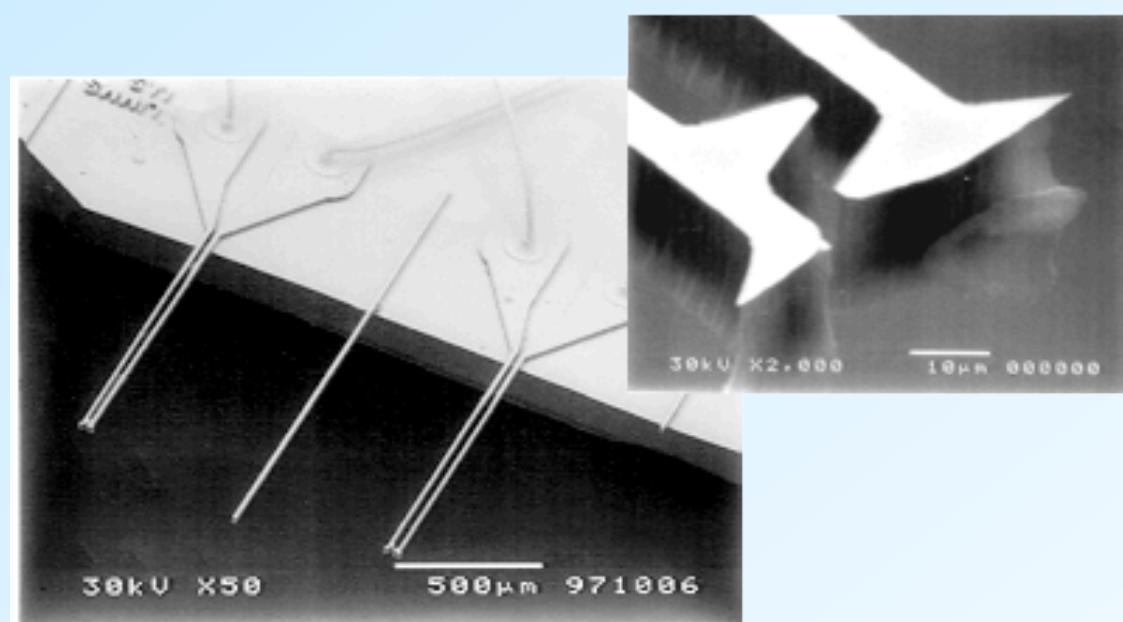




## 細穴の内部形状の測定

AFM/STM Like ?

A microhole in quartz glass machined by USM (ultrasonic machining)



**GOAL:** To achieve Low-cost, high performances  
(high sensitivity, integrated functions, etc.) Bio-sensors

**Top down:**

- \* Shadow mask patterning
- \* Electro-spray deposition
- \* Electroplating with AAO nano porous membranes

**Bottom up:**

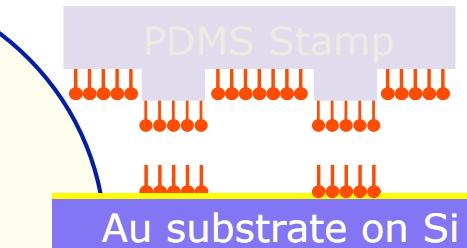
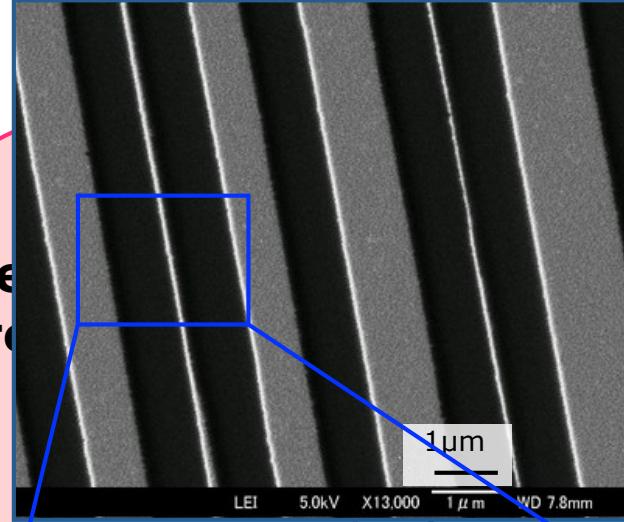
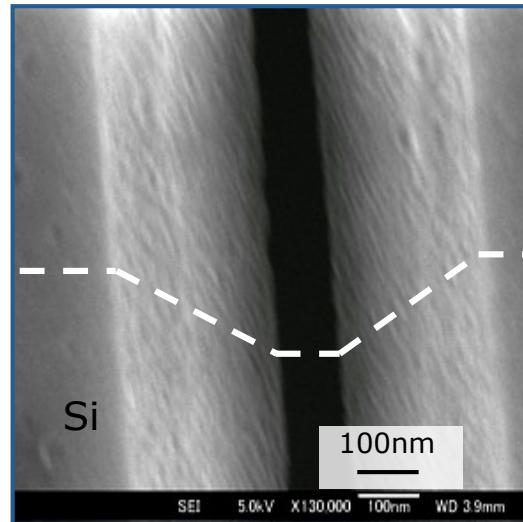
- \* Micro/nano contact printing with SAM
- \* liquid  $\mu$ CP and R2R micro CP
- \* Optical soft-lithography for 3D micro pattern

### **Nano fabrication technology:**

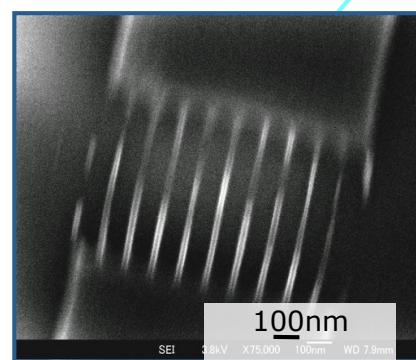
To develop **unconventional Nano lithography** & nano fabrications with low-cost, larger area even in 3D curved surfaces

# Unconventional Nano fabrication

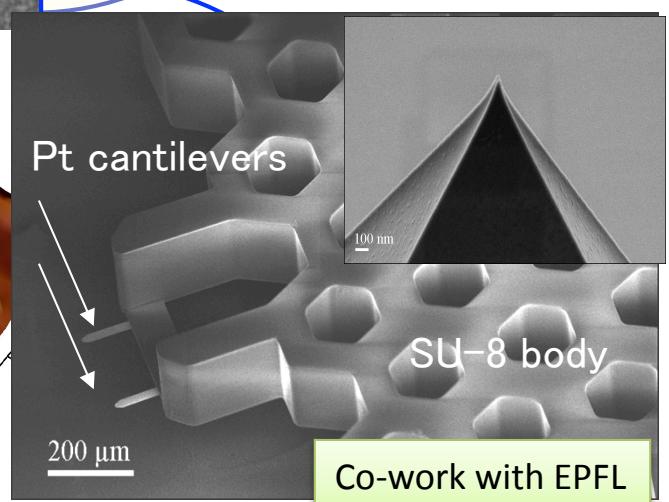
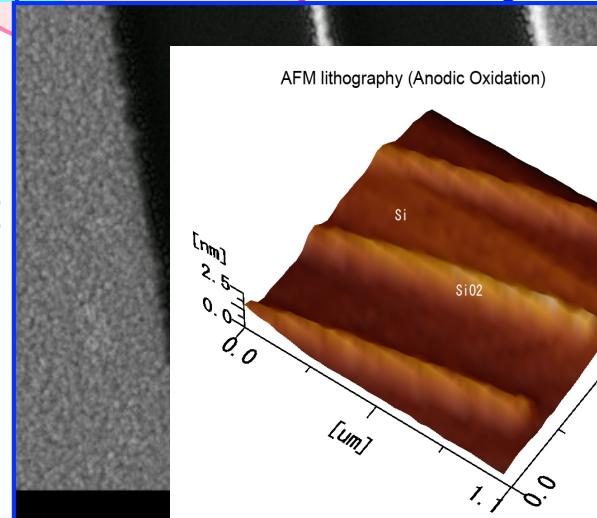
Mix and Match Unconventional Nano patterning technology



micro  
contact  
printing

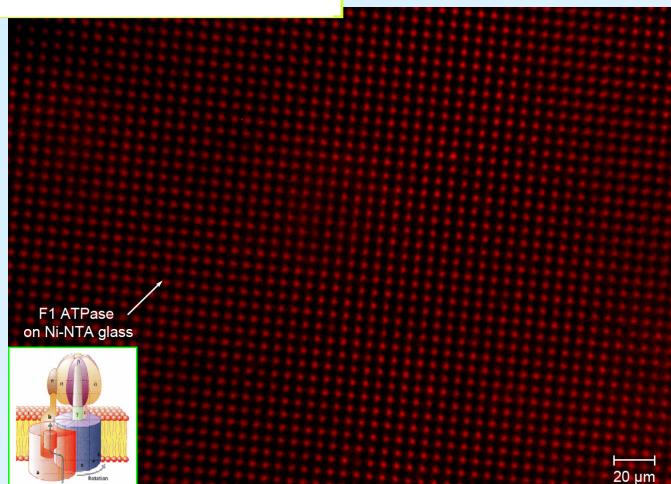
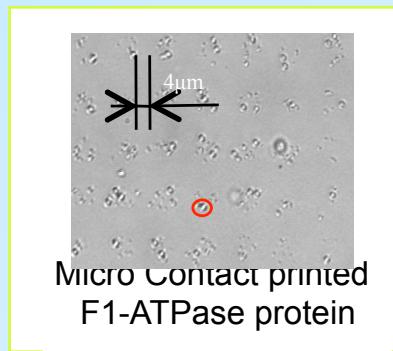


Array of 30nm-wide nanowire

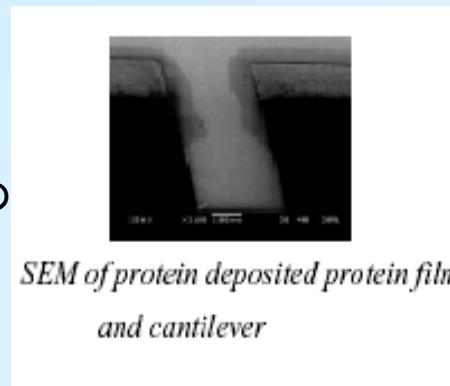


- Development of (1) **unconventional micro/nano patterning**  
of (2) **novel micro/ nano probes**  
for bio-MEMS device/Single cell/singular molecule sensing device  
 (1) 広面積、新規ナノパターンニング技術の開発(ソフトリソグラフィー、プローブリソ、シャドウパターン)  
 (2) バイオ物質(細胞、たんぱく質、DNAなど)の計測デバイスの開発

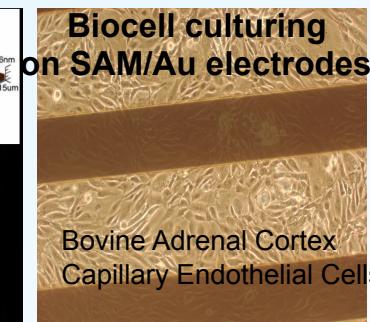
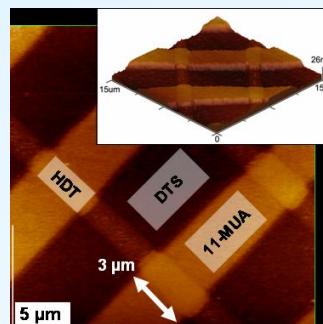
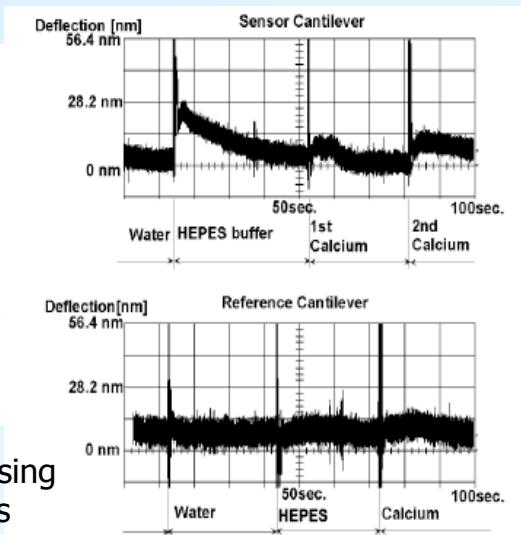
## Biology application



μCPを用いたF1-ATPaseの



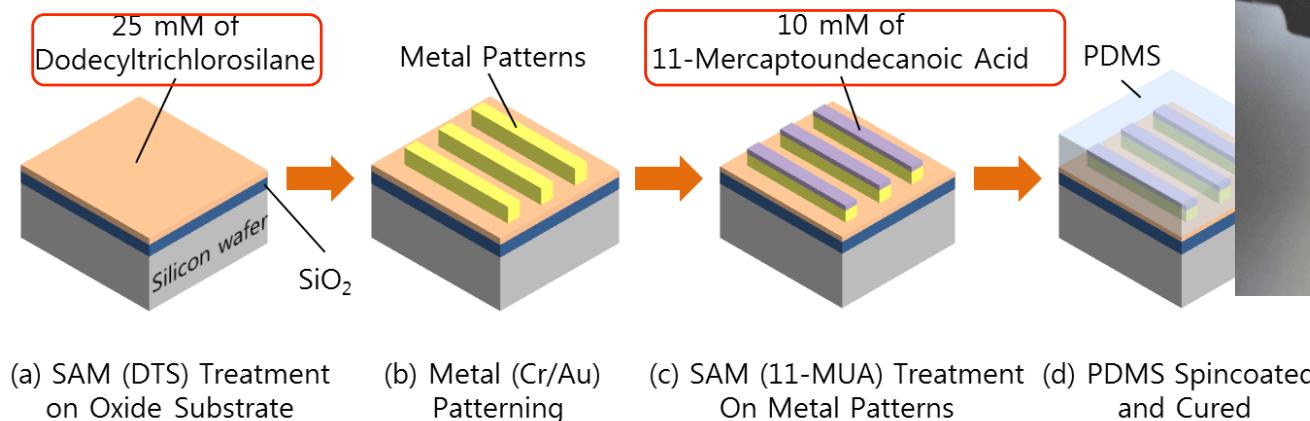
**Polymer cantilever** biosensor using electrospray deposition of proteins  
( $\alpha$ -lactalbumin IgG patterned, cross-linked by glutaraldehyde vapor, co-work@RIKEN)



SAM表面処理法を用いた生体細胞のパターンング

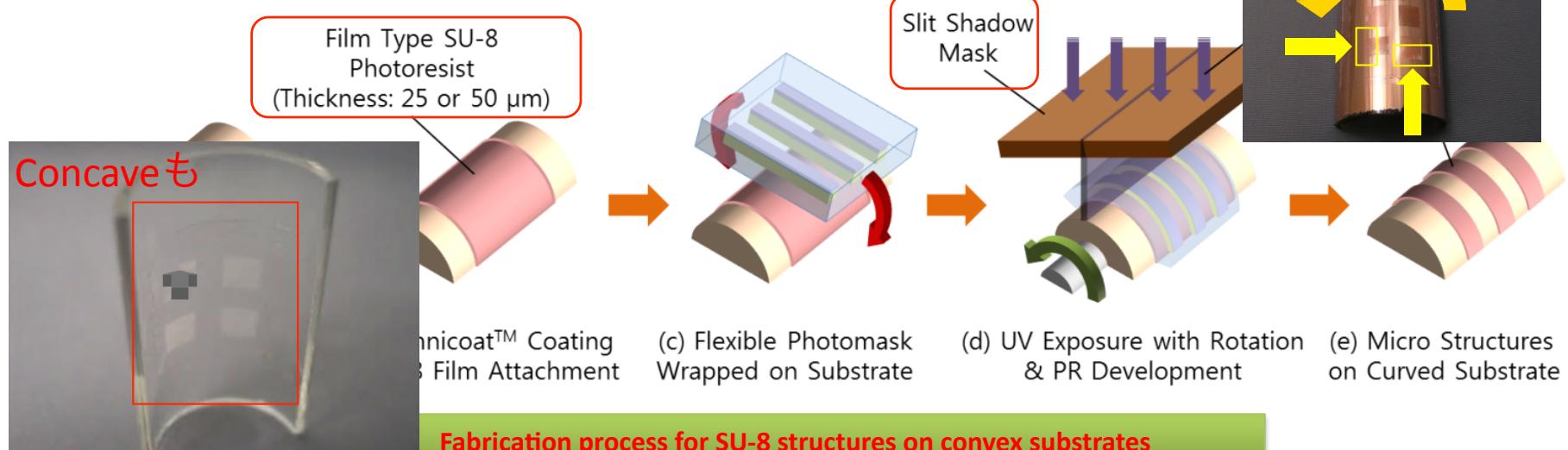
# Fabrication of Micro Structures on Convex/Concave Substrates

## Fabrication Process of PDMS Photomask and Optical Softlithography

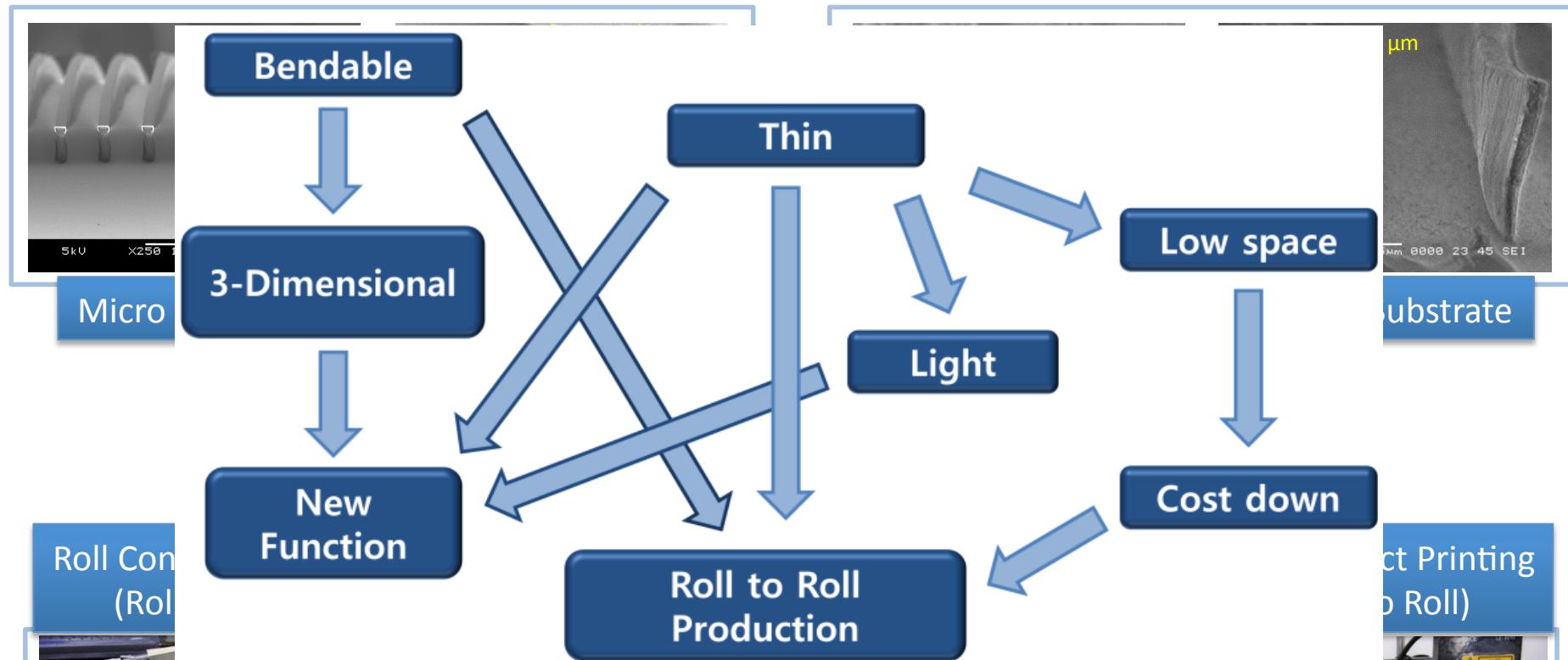


Cross Section A-A'

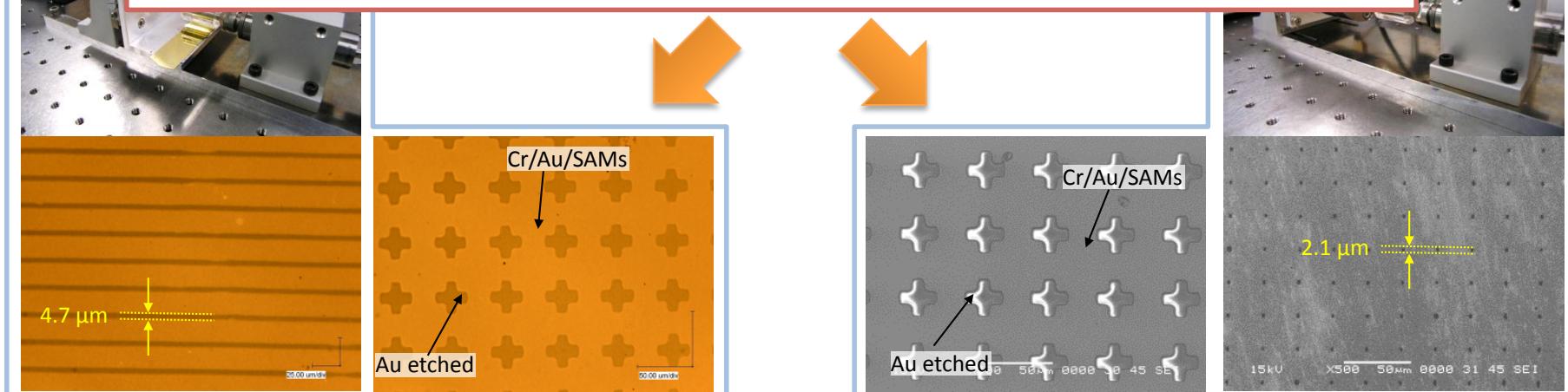
### Fabrication process for PDMS flexible photomask



### Fabrication process for SU-8 structures on convex substrates



次世代大面積、Flexible MEMSへの応用を目指せ！



**GOAL:** To achieve Low-cost, high performances  
(high sensitivity, integrated functions, etc.) Bio-sensors



## Nano wires :

- 1> Nanowire heater fast,local temperature control (bio-thermal appl.)
- 2> CMOS-compatible Si FET nanowire sensor (for biosensing)
- 3> Surface phonon polaritons heat transfer

Top down:

\* Shadow mask patterning  
2011 Journal list  
**J.Micromech. Microeng.**  
**Lap on a Chip**

Bottom up:

\* Micro/nano contact printing with SAM  
\* liquid  $\mu$ CP and R2R micro CP  
\* Optical soft-lithography for 3D micro pattern

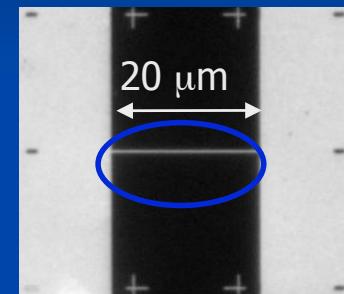
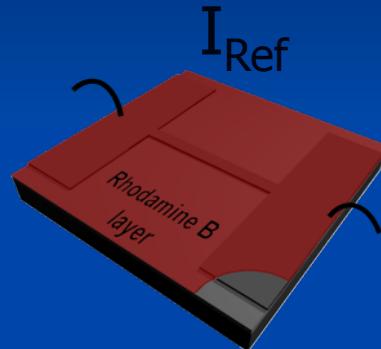
**Nano fabrication technology:**  
To develop **unconventional Nano lithography** & nano  
fabrications with low-cost, larger area even in  
3D curved surfaces

# Previous work:

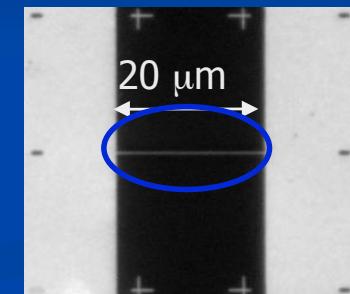
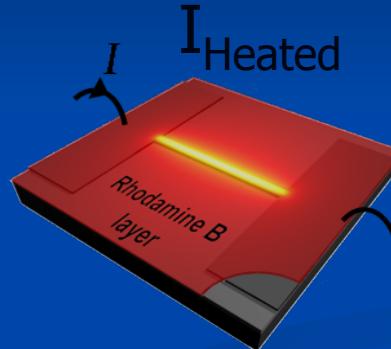
## Temperature mapping with Ni nanowire & Rhodamine B

### 1. Capture fluorescent images:

a) Reference image -  $I_{\text{Ref}}$

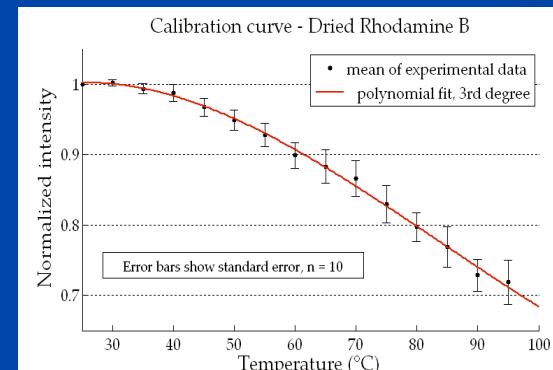


b) Image of heated structure -  $I_{\text{Heated}}$



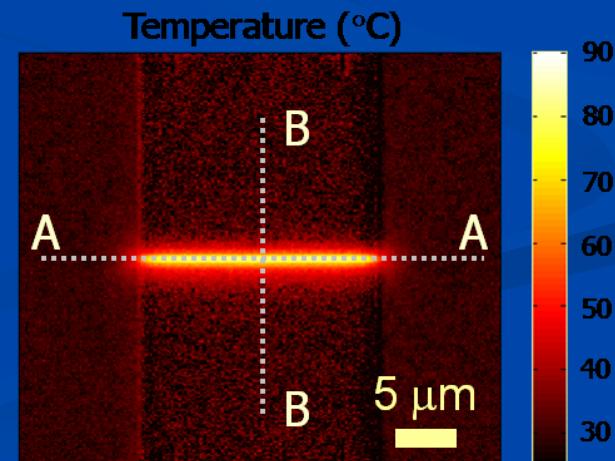
### 2. Normalization of intensity changes:

$I_{\text{Heated}} / I_{\text{Ref}}$



T (Intensity)

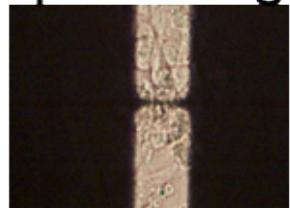
### 3. Conversion to temperature



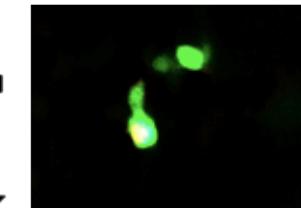
# Cell heating and HSP-expression result

Patrick et al. *Lab Chip* (2011)

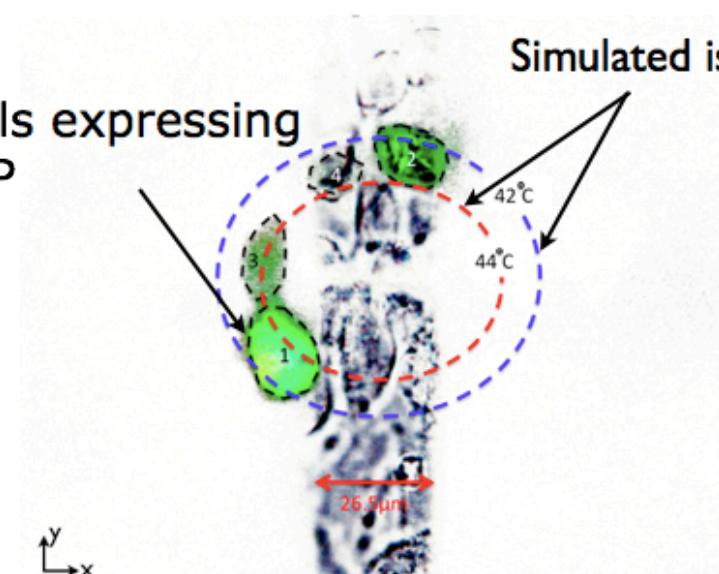
Optical image



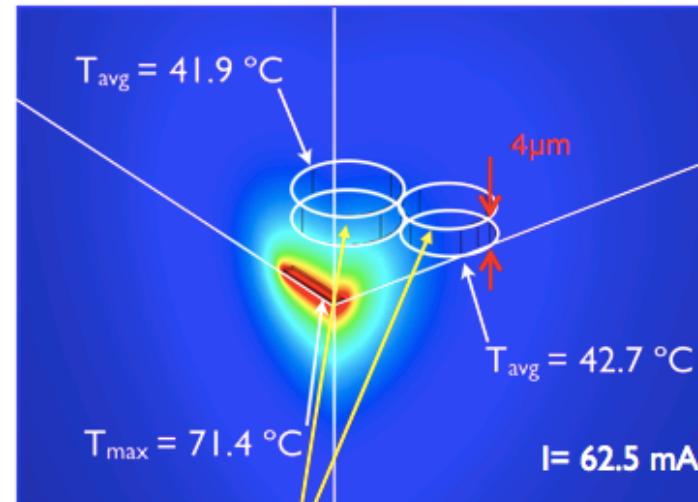
Fluorescence image



Cells expressing GFP



Simulated isotherms



Cell models at the same position as cells expressing GFP

- Heat-shock happened in a range **42-44°C** predictable from current literature
- Accuracy of our method :  $\pm 1^\circ\text{C}$
- **High confinement** of heat-shock possible

---

# Non-conventional fabrication of field-effect transistor silicon nanowire based label-free biosensors

P. Ginet, S. Akiyama, H. Fujita and B.J. Kim

Institute of Industrial Science, The University of Tokyo

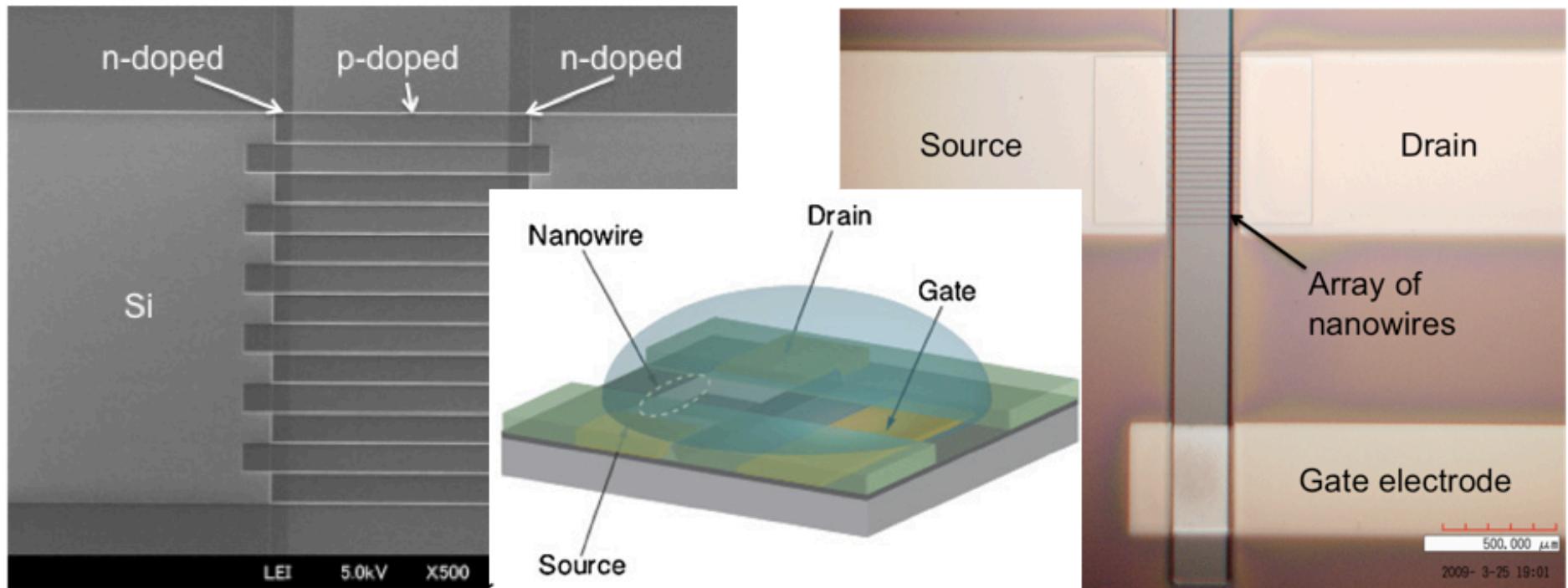
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Laboratory for Integrated  
Micro-Mechatronic Systems  
LIMMS/CNRS-IIS UMI 2820

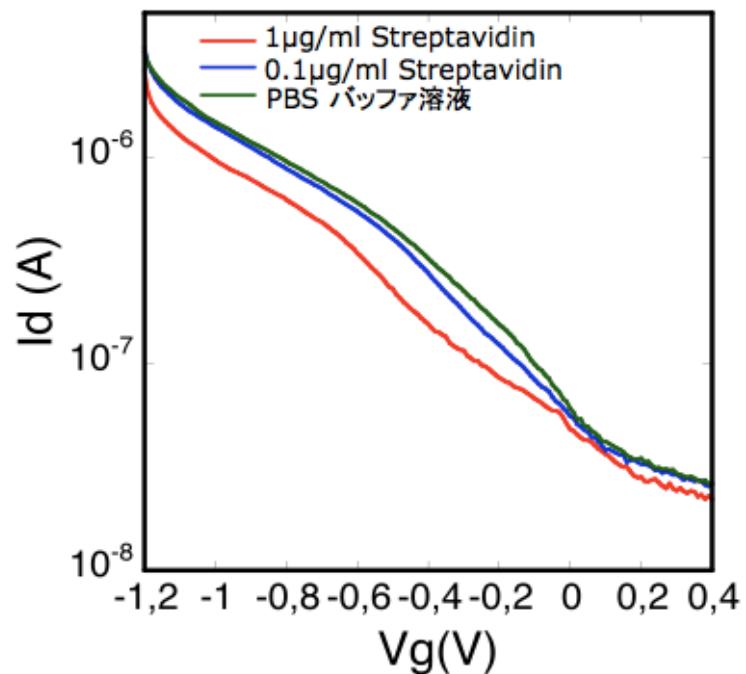


# Silicon nanowires : FET functionalization



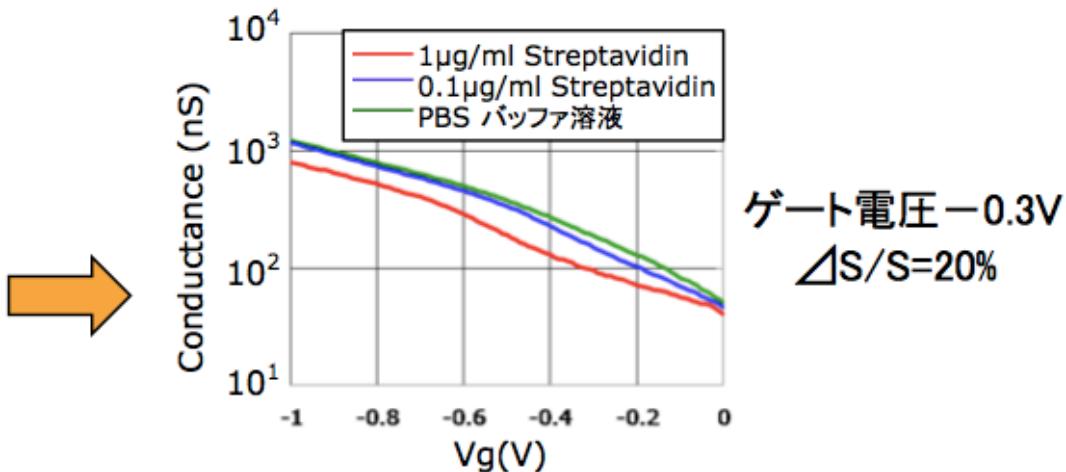
- A top-gate gold electrode is used to address individually each NW array and to avoid the high voltages required for backside type gate electrodes

# タンパク質のセンシング



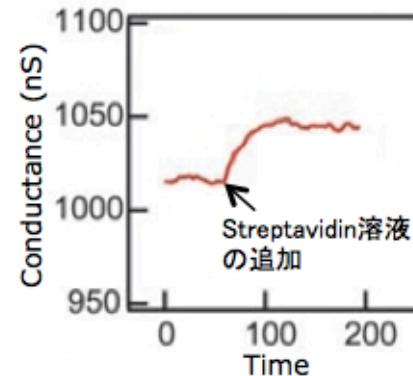
ゲート電圧  $-1\text{ V}$  から  $0\text{ V}$  の範囲内  
でタンパク質の検出が可能

- $pI_{\text{streptavidin}} > pH_{\text{BHF}}$  0.01x
- clear detection of streptavidin at  $1\text{ }\mu\text{g}/\text{mL}$
- weak but reproducible detection at  $0.1\text{ }\mu\text{g}/\text{mL}$



## 他の研究例との比較

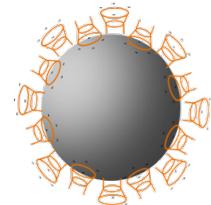
### $0.3\text{ ng/mL}$ Streptavidinのセンシング



G. Zheng et al., *Nature biotechnology*, 2005

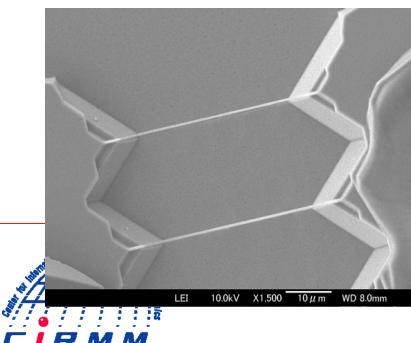
# Real Hot Topics at this moment

- Micro heaters chamber device→**Supramolecular interaction between biomolecules and calixerenes capped Silver nanoparticles**. Study of the mechanism of aggregation and the effect on the plasmonic resonance, nucleotides



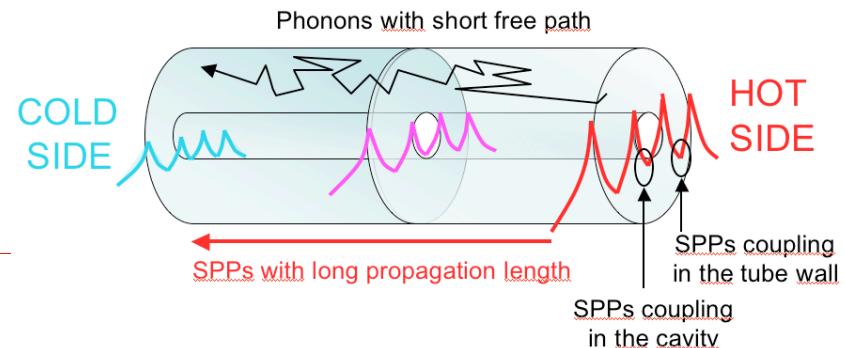
2011, *Chemical Science*,  
IEEE NEMS submitted

- New investigation of thermal conductance in nanostructures→  
**Surface phonon polaritons Heat transfer enhancement ? abnormal heat conduction phenomena related to ballistic regimes of transport**. Design by modeling a micro/nano structure that allows for strongly enhancing the coupling between SPPs. Experimental works to prove their contribution to heat conduction.



2010-2012, 科研基盤B

CIRMM/Institute of Industrial Science,



**GOAL:** To achieve Low-cost, high performances  
(high sensitivity, integrated functions, etc.) Bio-sensors

### Nano wires :

- 1> Nanowire heater fast,local temperature control
- 2> CMOS-compatible Si FET nanowire sensor (for biosensing)
- 3> Surface phonon polaritons heat transfer

### Top down:

- \* Shadow mask patterning
- \* Electro-spray deposition
- \* Electroplating with AAO nano porous membranes

### Nano channel/fluidics :

- 1> Single DNA molecule's mobility investigation
- 2> Long DNA separation in nano fluidic devices

### Bottom up:

- \* Micro/nano contact printing with SAM
- \* liquid  $\mu$ CP and R2R micro CP
- \* Optical soft-lithography for 3D micro pattern

### Nano fabrication technology:

To develop **unconventional Nano lithography** & nano fabrications with low-cost, larger area even in 3D curved surfaces

NOT Published YET

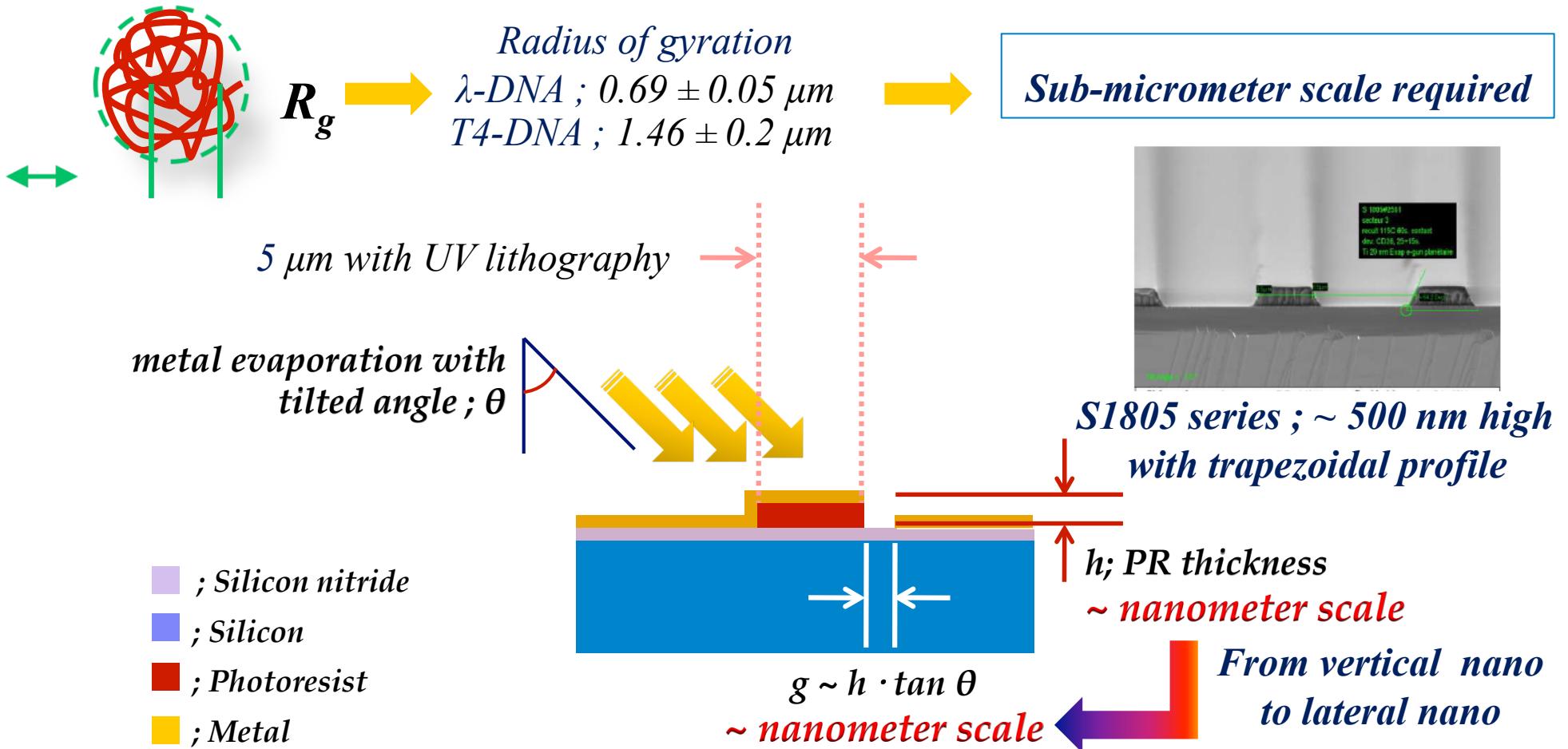
*The 2<sup>nd</sup> stage ;*

*DNA electrophoresis under pressure gradient in  
LONG DNA separation success!  
- Length dependant mobility*



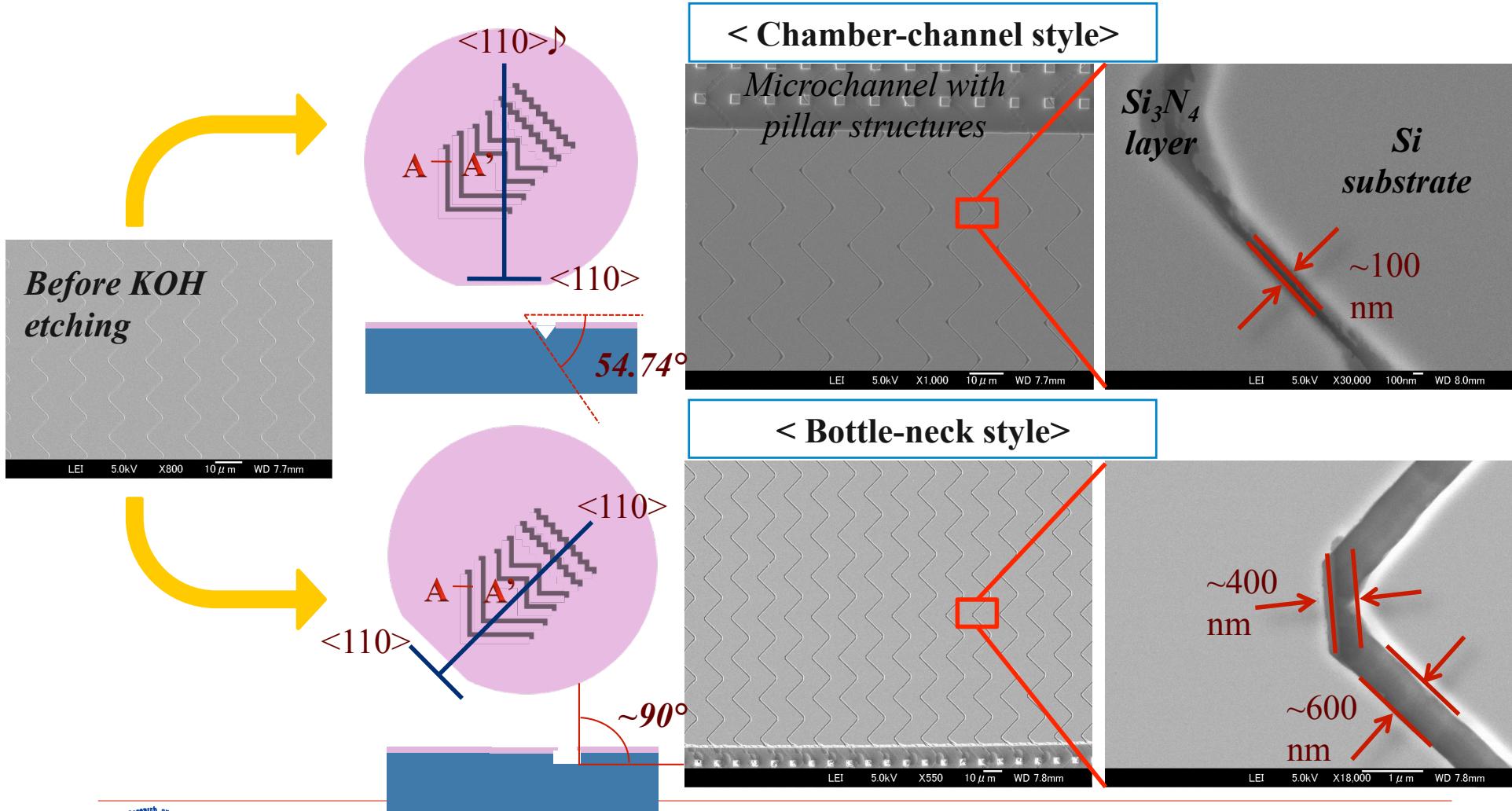
## 'Shadow evaporation' to achieve the device scale to deform DNA.

Conventional UV lithography **cannot easily fabricate the relevant scale** for DNA confinement.



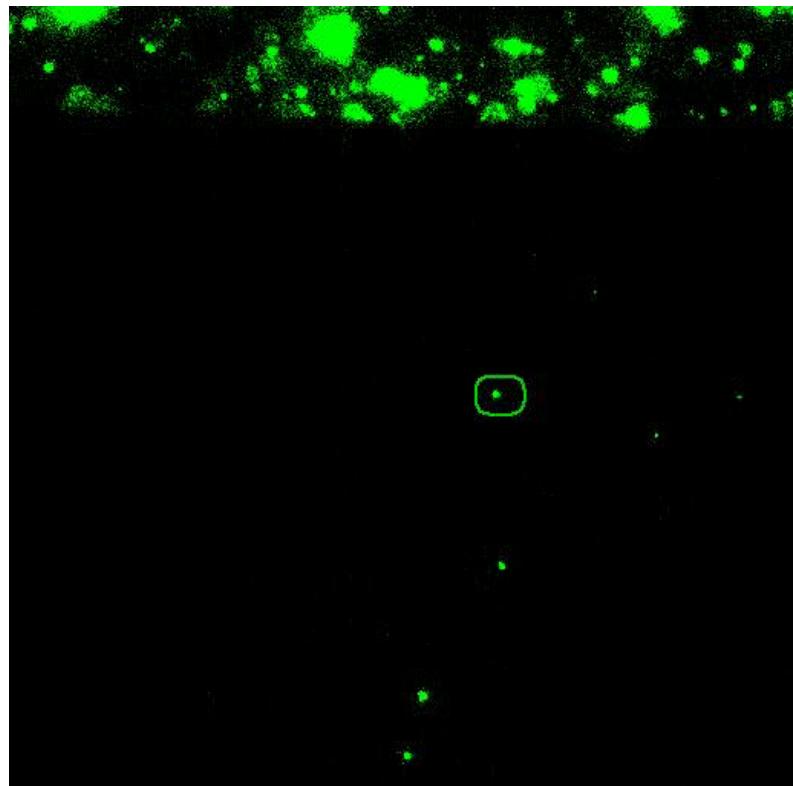
## *'Anisotropic etching' of zigzag pattern to achieve the repetitive deformation of DNA.*

The alternating structure of wide and narrow parts can be fabricated by parallel at ONE TIME process.

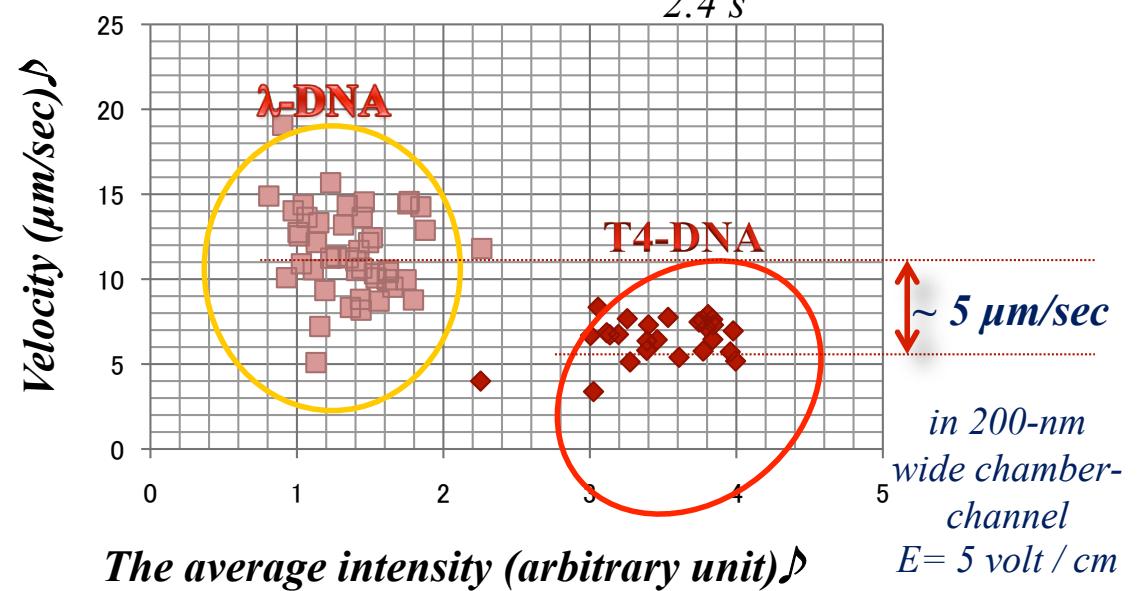
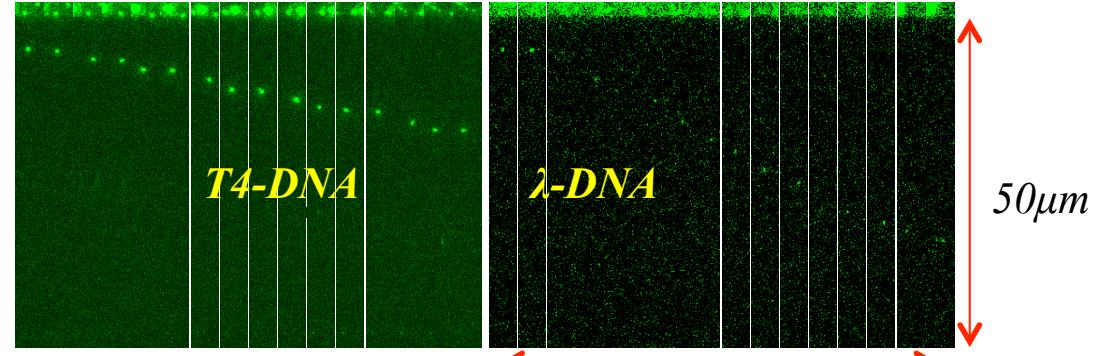


## *The length dependent mobility in chamber-channel type device*

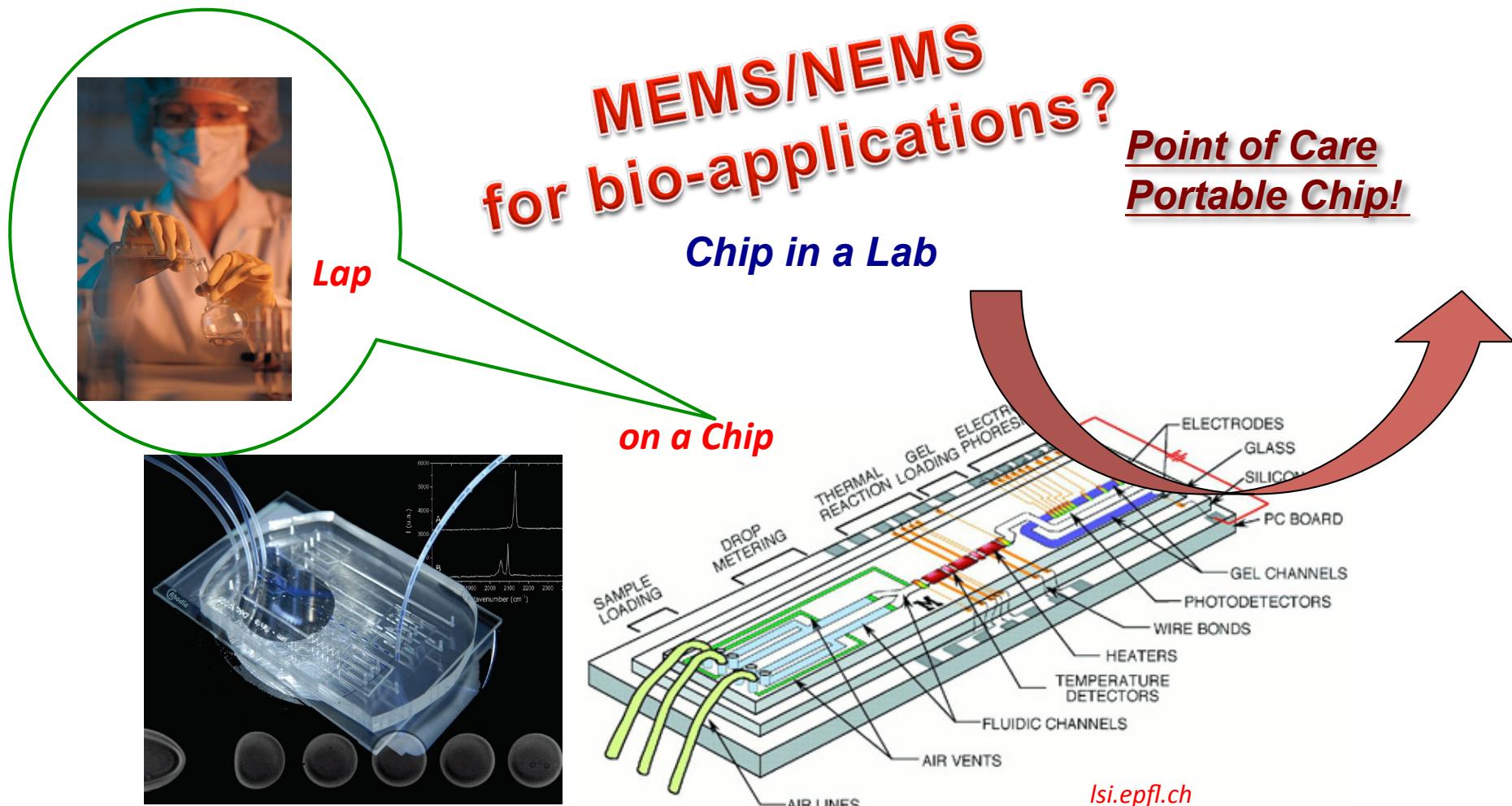
The large T4-DNA is slower than the small  $\lambda$ -DNA.



in 200-nm wide chamber-channel  
 $E = 5 \text{ volt / cm}$



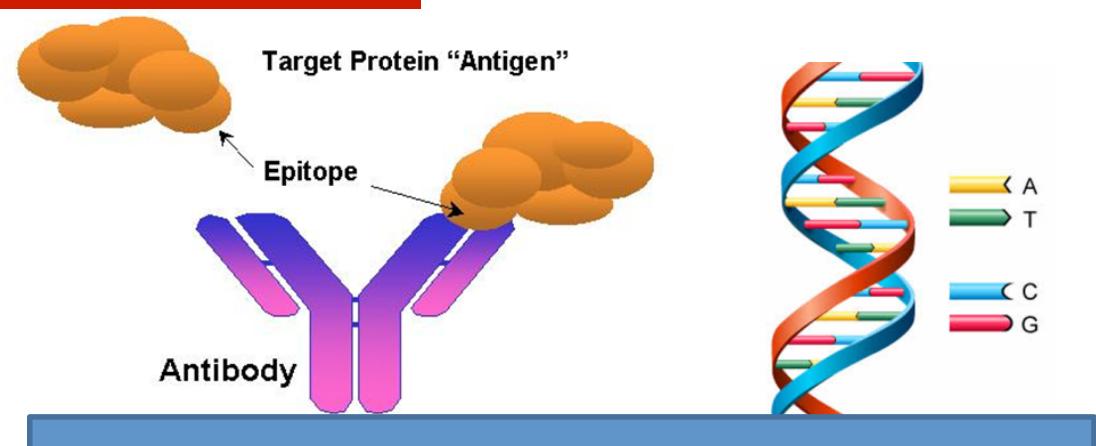
- Practical Point-of care & disposable bio-sensor chip (interface with electrical signals).
- “Chip in a Lab”-> Smart Portable “ Lap on a Chip”



# Biosensors:

Needs: micro fluidics  
micro pump,  
valves, etc.

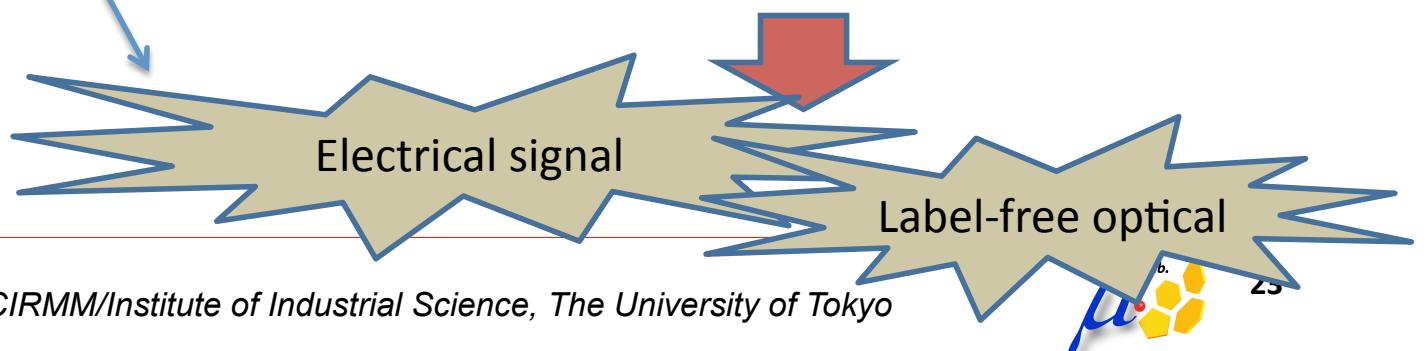
Key: interface sensor



Enzyme, antibody, cell. DNA



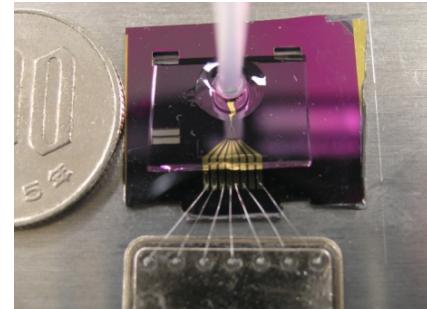
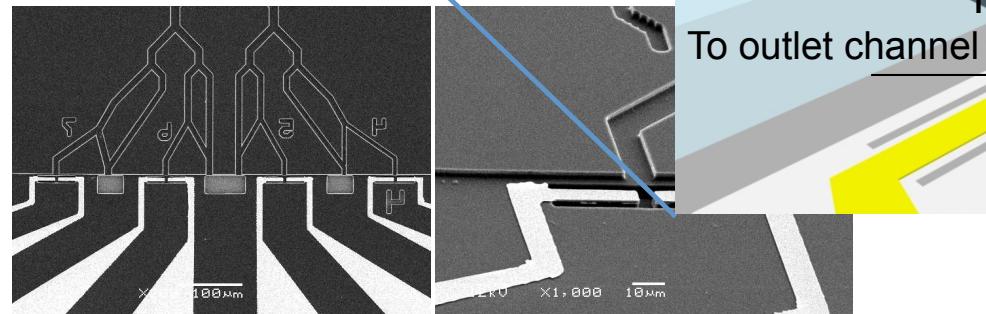
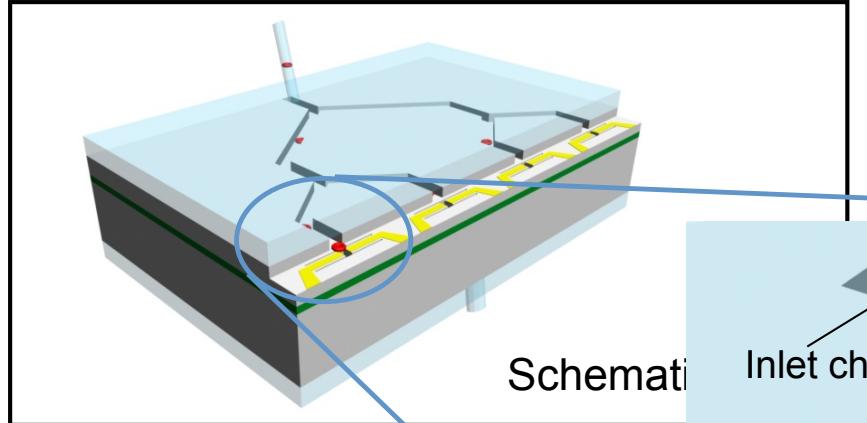
Signal transducers  
(electrical, optical, mechanical, etc.)



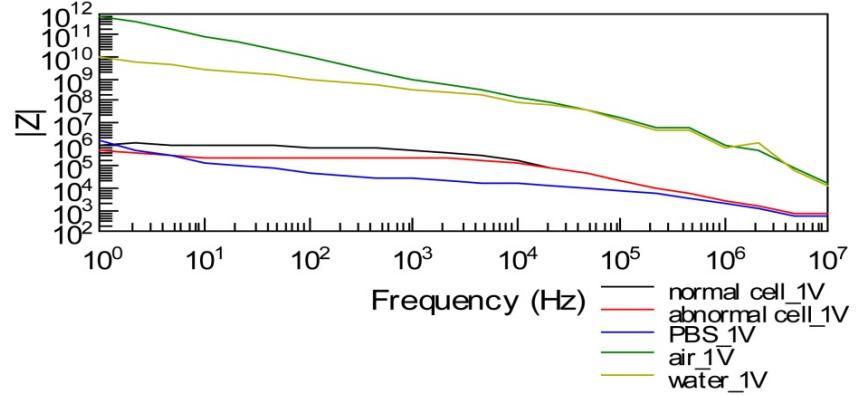
# 1. Twin Microcantilever Type Sensor Arrays for electrical/physical characterization of single cell

単一細胞(特に、赤血球)の電気・物理的特性を測るMEMSデバイスの開発

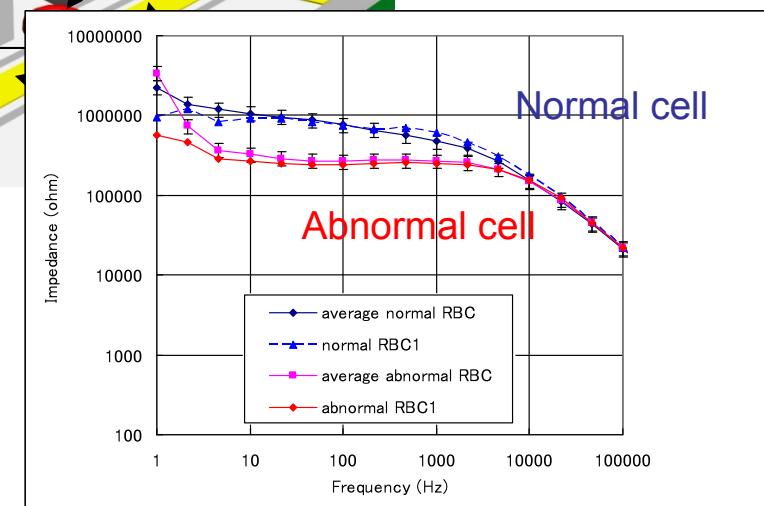
Y.H. Cho et al., *J. of MEMS* (2006)



Fabrication Results



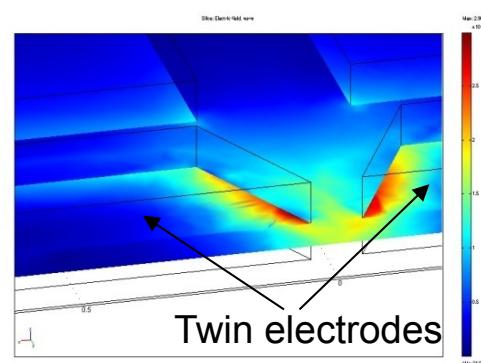
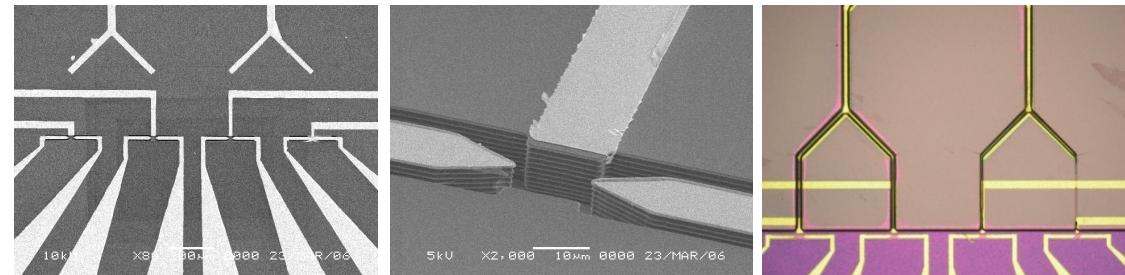
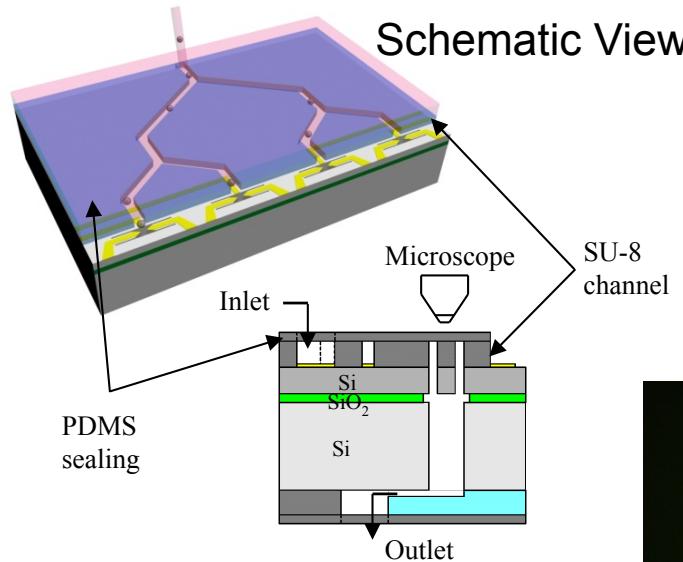
Impedance magnitudes of air, DI water, PBS, normal RBC, and abnormal RBC



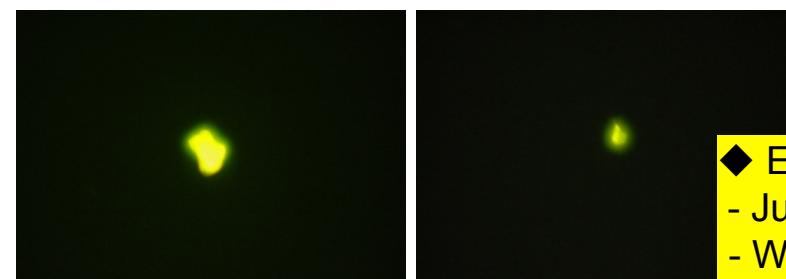
Average impedance value for normal and abnormal RBC through the same device (7 times/each cell)

## 2. Single-cell Electroporation Microchip with Three Dimensional Si Microelectrodes for Gene Transfection

### 単一細胞のエレクトロポレーション用マイクロチップの開発と分析



Simulation results of electric field  
around microcantilever electrodes  
( $\text{Max} \approx 3 \times 10^4 \text{ V/m}$ )



- ◆ Experimental conditions
  - Jurkat (T-lymphocyte) cells
  - Waveform generator (Tabor Electronics Ltd.)
  - Pulse duration: 100 ms
  - Pulse period: 1 ms
  - Pulse sequence: 10 times
  - Applied voltage: 0.7
  - Fluorescence: GFP, trypan blue

